

Claims

1.) A polymerizable composition comprising

- a) an ethylenically unsaturated monomer;
- 5 b) a radical polymerization initiator; and
- c) a hydroxylamine, a nitrone or an alkyl N-oxid having a molecular weight of more than 250 g/mol.

2. A polymerizable composition according to claim 1 wherein the ethylenically unsaturated monomer is selected from the group consisting of ethylene, propylene, n-butylene, i-butylene, styrene, substituted styrene, conjugated dienes, acrolein, vinyl acetate, vinylpyrrolidone, vinylimidazole, maleic anhydride, (alkyl)acrylic acid anhydrides, (alkyl)acrylic acid salts, (alkyl)acrylic esters, (alkyl)acrylonitriles, (alkyl)acrylamides, vinyl halides or vinylidene halides.

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3. A polymerizable composition according to claim 1 wherein the ethylenically unsaturated monomer is a compound of formula  $\text{CH}_2=\text{C}(\text{R}_a)-(\text{C}=\text{Z})-\text{R}_b$ , wherein Z is O or S; R<sub>a</sub> is hydrogen or C<sub>1</sub>-C<sub>4</sub>alkyl;

R<sub>b</sub> is NH<sub>2</sub>, O<sup>-</sup>(Me<sup>+</sup>), glycidyl, unsubstituted C<sub>1</sub>-C<sub>18</sub>alkoxy, C<sub>2</sub>-C<sub>100</sub>alkoxy interrupted by at least one N and/or O atom, or hydroxy-substituted C<sub>1</sub>-C<sub>18</sub>alkoxy, unsubstituted C<sub>1</sub>-C<sub>18</sub>alkylamino, di(C<sub>1</sub>-C<sub>18</sub>alkyl)amino, hydroxy-substituted C<sub>1</sub>-C<sub>18</sub>alkylamino or hydroxy-substituted di(C<sub>1</sub>-C<sub>18</sub>alkyl)amino, -O-CH<sub>2</sub>-CH<sub>2</sub>-N(CH<sub>3</sub>)<sub>2</sub> or -O-CH<sub>2</sub>-CH<sub>2</sub>-N<sup>+</sup>H(CH<sub>3</sub>)<sub>2</sub> An<sup>-</sup>;

An<sup>-</sup> is a anion of a monovalent organic or inorganic acid;

Me is a monovalent metal atom or the ammonium ion.

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4. A polymerizable composition according to claim 2 wherein the ethylenically unsaturated monomer is styrene, n-butylacrylate, tert-butylacrylate, methylacrylate, ethylacrylate, propylacrylate, hexylacrylate or hydroxyethylacrylate.

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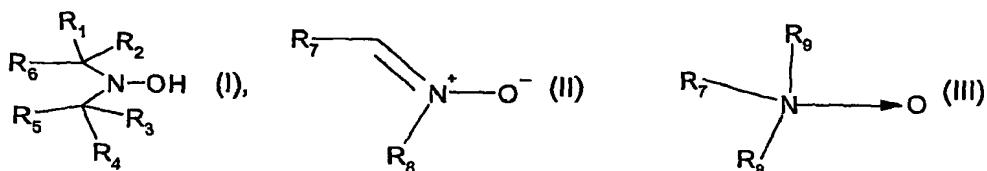
5. A polymerizable composition according to claim 1 wherein the radical polymerization initiator is a azo compound, a peroxide, a perester or a hydroperoxide.

6. A polymerizable composition according to claim 5 wherein the radical polymerization initiator is a azo compound or a peroxide.

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7. A polymerizable composition according to claim 1 wherein in component c) the hydroxylamine, the nitrone or the alkyl N-oxid having a molecular weight of more than 250 are of formulae (I), (II) or (III)

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$\text{R}_1$ ,  $\text{R}_2$ ,  $\text{R}_3$  and  $\text{R}_4$  are independently hydrogen, phenyl or  $\text{C}_1\text{-C}_4$ alkyl;

$\text{R}_5$  and  $\text{R}_6$  are independently  $\text{C}_7\text{-C}_{35}$ alkyl,  $\text{C}_7\text{-C}_{35}$ alkenyl or  $\text{C}_7\text{-C}_{35}$ alkinyl, which may be unsubstituted or substituted by phenyl, halogen,  $\text{NH}_2$ ,  $\text{N}(\text{R}_{21})_2$ ,  $-\text{OH}$ ,  $-\text{CN}$ ,  $-\text{NO}_2$ , or  $-\text{COOR}_{21}$ ;

10 or which may be interrupted by  $-\text{O}-$  or  $-\text{C}(\text{O})-$ ; or

$\text{R}_5$  and  $\text{R}_6$  together are an alkylene bridge, which may be interrupted by a  $-\text{O}-$ ,  $-\text{C}(\text{O})-$  or a  $-\text{N}(\text{C}_1\text{-C}_{18}\text{alkyl})-$  group to form a heterocyclic 5, 6, 7 or 8 membered ring, which may be further substituted by a  $-\text{O}-\text{C}(\text{O})-\text{R}_{20}$ ,  $\text{NR}_{21}-\text{C}(\text{O})-\text{R}_{20}$  or a ketal group;

$n$  is 1 or 2; wherein, when  $n$  is 1,  $\text{R}_{20}$  is hydrogen or  $\text{C}_1\text{-C}_{18}\text{alkyl}$  and, when  $n$  is 2,  $\text{R}_{20}$  is  $\text{C}_1\text{-C}_{18}\text{alkylene}$ ;  $\text{R}_{21}$  is hydrogen or  $\text{C}_1\text{-C}_{18}\text{alkyl}$ ;

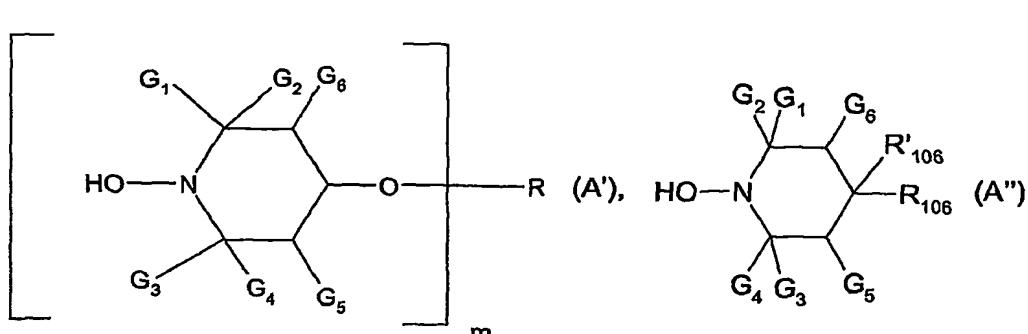
$\text{R}_7$  and  $\text{R}_8$  are independently  $\text{C}_8\text{-C}_{36}$ alkyl; and

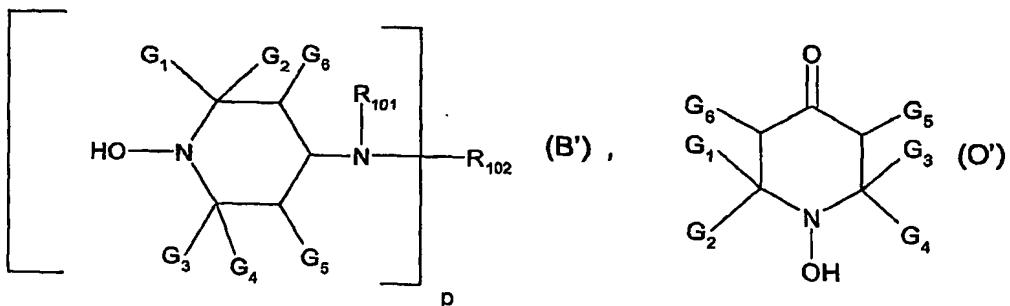
$\text{R}_9$  is  $\text{C}_1\text{-C}_4$ alkyl.

8. A polymerizable composition according to claim 7 wherein the hydroxylamine is of

20 formula (I).

9. A polymerizable composition according to claim 7 wherein the compound of formula (I) is of formula A', A'', B' or O'





wherein

*m* is 1,

5 *R* is hydrogen, C<sub>1</sub>-C<sub>18</sub>alkyl which is uninterrupted or interrupted by one or more oxygen atoms, cyanoethyl, benzoyl, glycidyl, a monovalent radical of an aliphatic carboxylic acid having 2 to 18 carbon atoms, of a cycloaliphatic carboxylic acid having 7 to 15 carbon atoms, or an  $\alpha,\beta$ -unsaturated carboxylic acid having 3 to 5 carbon atoms or of an aromatic carboxylic acid having 7 to 15 carbon atoms;

10 *p* is 1;

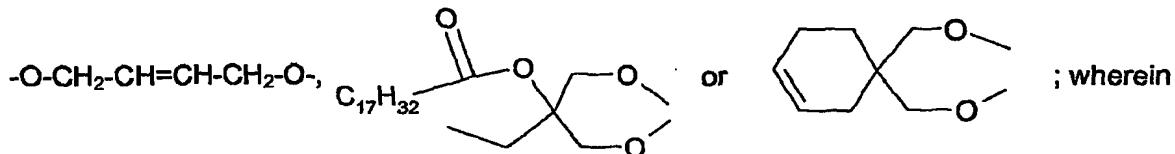
10 *R*<sub>101</sub> is C<sub>1</sub>-C<sub>12</sub>alkyl, C<sub>5</sub>-C<sub>7</sub>cycloalkyl, C<sub>7</sub>-C<sub>8</sub>aralkyl, C<sub>2</sub>-C<sub>18</sub>alkanoyl, C<sub>3</sub>-C<sub>5</sub>alkenoyl or benzoyl; *R*<sub>102</sub> is C<sub>1</sub>-C<sub>18</sub>alkyl, C<sub>5</sub>-C<sub>7</sub>cycloalkyl, C<sub>2</sub>-C<sub>8</sub>alkenyl unsubstituted or substituted by a cyano, carbonyl or carbamide group, or is glycidyl, a group of the formula -CH<sub>2</sub>CH(OH)-Z or of the formula -CO-Z or -CONH-Z wherein *Z* is hydrogen, methyl or phenyl;

15 *R*<sub>6</sub> and *R'*<sub>6</sub> together are both hydrogen, a group =O or =N-O-*R*<sub>120</sub> wherein *R*<sub>120</sub> is H, straight or branched C<sub>1</sub>-C<sub>18</sub>alkyl, C<sub>3</sub>-C<sub>18</sub>alkenyl or C<sub>3</sub>-C<sub>18</sub>alkinyl, which may be unsubstituted or substituted, by one or more OH, C<sub>1</sub>-C<sub>8</sub>alkoxy, carboxy, C<sub>1</sub>-C<sub>8</sub>alkoxycarbonyl; C<sub>5</sub>-C<sub>12</sub>cycloalkyl or C<sub>5</sub>-C<sub>12</sub>cycloalkenyl; phenyl, C<sub>7</sub>-C<sub>9</sub>phenylalkyl or naphthyl which may be unsubstituted or substituted by one or more C<sub>1</sub>-C<sub>8</sub>alkyl, halogen, OH, C<sub>1</sub>-C<sub>8</sub>alkoxy, carboxy, C<sub>1</sub>-C<sub>8</sub>alkoxycarbonyl;

20 -C(O)-C<sub>1</sub>-C<sub>36</sub>alkyl, or an acyl moiety of a  $\alpha,\beta$ -unsaturated carboxylic acid having 3 to 5 carbon atoms or of an aromatic carboxylic acid having 7 to 15 carbon atoms; -SO<sub>3</sub><sup>-</sup>Q<sup>+</sup>, -PO(O<sup>-</sup>Q<sup>+</sup>)<sub>2</sub>, -P(O)(OR<sup>-</sup>)<sub>2</sub>, -SO<sub>2</sub>-R<sub>2</sub>, -CO-NH-R<sub>2</sub>, -CONH<sub>2</sub>, COOR<sub>2</sub>, or Si(Me)<sub>3</sub>, wherein Q<sup>+</sup> is H<sup>+</sup>, ammonium or an alkali metal cation; or

25 *R*<sub>106</sub> and *R'*<sub>106</sub> are independently -O-C<sub>1</sub>-C<sub>12</sub>alkyl, -O-C<sub>3</sub>-C<sub>12</sub>alkenyl, -O-C<sub>3</sub>-C<sub>12</sub>alkinyl, -O-C<sub>5</sub>-C<sub>8</sub>cycloalkyl, -O-phenyl, -O-naphthyl, -O-C<sub>7</sub>-C<sub>9</sub>phenylalkyl; or *R*<sub>106</sub> and *R'*<sub>106</sub> together form one of the bivalent groups -O-C(R<sub>121</sub>)(R<sub>122</sub>)-CH(R<sub>123</sub>)-O-, -O-CH(R<sub>121</sub>)-CH<sub>122</sub>-C(R<sub>122</sub>)(R<sub>123</sub>)-O-, -O-CH(R<sub>122</sub>)-CH<sub>2</sub>-C(R<sub>121</sub>)(R<sub>123</sub>)-O-, -O-CH<sub>2</sub>-C(R<sub>121</sub>)(R<sub>122</sub>)-CH(R<sub>123</sub>)-O-, -O-o-phenylene-O-, -O-1,2-cyclohexyliden-O-,

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$\text{R}_{121}$  is hydrogen,  $\text{C}_1\text{-C}_{12}$ alkyl,  $\text{COOH}$ ,  $\text{COO}-(\text{C}_1\text{-C}_{12})\text{alkyl}$  or  $\text{CH}_2\text{OR}_{124}$ ;

$\text{R}_{122}$  and  $\text{R}_{123}$  are independently hydrogen, methyl ethyl,  $\text{COOH}$  or  $\text{COO}-(\text{C}_1\text{-C}_{12})\text{alkyl}$ ;

$\text{R}_{124}$  is hydrogen,  $\text{C}_1\text{-C}_{12}$ alkyl, benzyl, or a monovalent acyl residue derived from an aliphatic,

5     cycloaliphatic or aromatic monocarboxylic acid having up to 18 carbon atoms;

$\text{G}_6$  is hydrogen and  $\text{G}_5$  is hydrogen or  $\text{C}_1\text{-C}_4$ alkyl, and

$\text{G}_1$ ,  $\text{G}_2$ ,  $\text{G}_3$  and  $\text{G}_4$  are methyl; or

$\text{G}_1$  and  $\text{G}_3$  are methyl and  $\text{G}_2$  and  $\text{G}_4$  are ethyl or propyl or  $\text{G}_1$  and  $\text{G}_2$  are methyl and  $\text{G}_3$  and  $\text{G}_4$  are ethyl or propyl.

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10. A polymerizable composition according to claim 7 wherein in the hydroxylamine of formula (I)

$\text{R}_1$ ,  $\text{R}_2$ ,  $\text{R}_3$  and  $\text{R}_4$  are hydrogen; and

$\text{R}_5$  and  $\text{R}_6$  independently are  $\text{C}_7\text{-C}_{35}$ alkyl or  $\text{C}_7\text{-C}_{35}$ alkenyl.

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11. A process for preparing an oligomer, a cooligomer, a polymer or a copolymer (block, random or graft) by free radical polymerization of at least one ethylenically unsaturated monomer or oligomer, which comprises (co)polymerizing the monomer or monomers/oligomers in the presence of

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b) a free radical initiator and

c) a hydroxylamine, a nitrone or an alkyl N-oxid having a molecular weight of more than 250 g/mol.

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12 A process according to claim 11 wherein the polymer obtained has a polydispersity of

between 1.1 and 2.5.

13 A process according to claim 11 wherein the polymerization is carried out by heating and takes place at a temperature of between 70°C and 160°C.

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14. A process according to claim 11 wherein the hydroxylamine, the nitrone or the alkyl N-oxid having a molecular weight of more than 250 g/mol is present in an amount of 0.001 to 10 mol % based on the monomer or monomers.

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15. A process according to claim 11 wherein the weight ratio between the radical polymerization initiator and the hydroxylamine, the nitrone or the alkyl N-oxid having a molecular weight of more than 250 g/mol is from 1:5 to 5:1.

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16. A polymer or copolymer obtainable by a process according to claim 11.

17. Use of a hydroxylamine, a nitrone or an alkyl N-oxid having a molecular weight of more than 250 for the controlled polymerization of ethylenically unsaturated monomers.

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